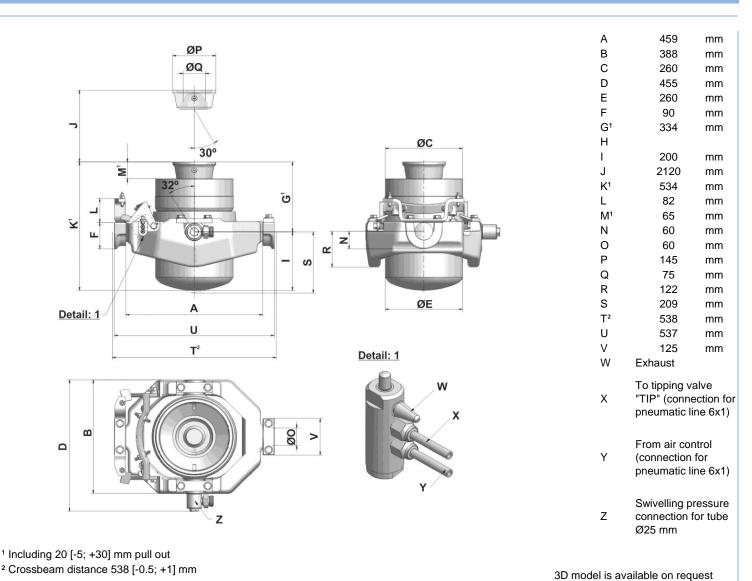
# **KR-series - Underbody cylinder**



KRM 223-7-2120-354-G0334-HC

Item no.
Tipping weight

68743354 30 ton



#### Specifications

Max. working pressure	300 bar	Max. pump flow (with KO)		95 L/min			Cradle type			Cradle type 4		
Total weight	246 kg	Max. pump flow (without KO)		69	69 L/min		Knock off type			Pneumatic		
Working volume	42 L	Resulting tipping time (with KO)		26 sec								
Total volume	45 L	Resulting tipping time (without KO)		36 sec						KO: Hyva knock off		
Max. cyl. load (start tipping)	300 kN	Allowable lowering time 26 s		26 sec								
		Extension	1	2	3	4	5	6	7	8	9	Total
		Effective diameter [mm]	223	193	167	145	125	107	090			
		Stroke <sup>1</sup> [mm]	294	315	318	308	305	296	287			2120

### **Technical notes**

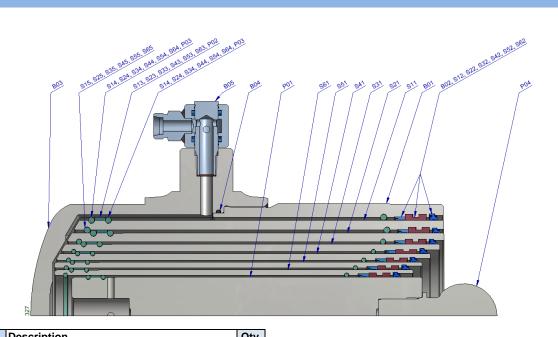
• This cylinder is a lifting device only. • It should not be used as a structural member and should not be subjected to side loads. • Tipping valve must have a pressure relief at the cylinder port set not higher than max. working pressure. • Maximum angle of rotation during operation is 32 deg. • Working pressure depends on the application, but must never exceed the maximum working pressure stated. • Working temperature range is between -40°C and +80°C. • Max. duration of extension is 0.5 hours (excluded hard chromed stages). • Cylinder is painted black (RAL9005) with a thickness conforming to the 480 hours neutral salt spray test as per ISO 9227 (ISO10289, rating 9).

# **Related documentation**

Bracket options: 015BRA16 Mounting instructions: CYL-0024 Oil specifications: OIL-0011



R68743354



Pos.	Part no.	Description	Qty.				
-	•		•	S41	75964251	STAGE 145-425-K73-HC	1
P01	76033981	PISTON 090-398-HC	1	S42	75412145 K	PACKSET 145 KRA/KRM	1
P02	75018550 K	SLIDER 90x12	1	S43	75018438 K	SLIDER 145x12	1
P03	G03224655 K	OUTER STOPRING 90x5	2	S44	G00322498 k	OUTER STOPRING 145x5	2
P04	75024175 K	SPHERE THREAD Ø75	1	S45	G03224921 k	LIFTRING Ø 130 X 5 MB	1
				C21	75974301	STAGE 167-430-K73-HC	1
						PACKSET 167 KRA/KRM	1
						SLIDER 167x12	1
						OUTER STOPRING 167x6	2
						LIFTRING Ø 150 X 5 MB	1
				333	G03224991 F	CIFTRING & 130 X 5 MB	1
				S21	75984281	STAGE 193-428-K66-HC	1
				S22	75412193 K	PACKSET 193 KRA/KRM	1
				S23	75018440 K	SLIDER 193x12	1
				S24	G03225233 k	OUTER STOPRING 193x7	2
				S25	G03225096 k	LIFTRING Ø 173 X 6 MB	1
S61	75944081	STAGE 107-408-K73-HC	1	<b>Q11</b>	75994201	STAGE 223-420-K61-HC	1
		PACKSET 107 KRA/KRM				PACKSET 223 KRA/KRM	1
		SLIDER 107x12		_		SLIDER 223x12	1
		OUTER STOPRING 107x5	2			OUTER STOPRING 223x7	2
		LIFTRING Ø 95 X 5 MB	1	_		LIFTRING Ø 200 X 7 MB	1
000	000022471110	ELITATIVO E 33 X 3 MID	'	013	0000220011	LII TRING & 200 X T MB	•
S51	75954181	STAGE 125-418-K73-HC	1	B01	75892620	BASE 260-262-K64	1
S52	75412125 K	PACKSET 125 KRA/KRM	1	B02	75412260 K	PACKSET 260 KRA/KRM	1
S53	75018437 K	SLIDER 125x12	1	B03	75410266 K	BASE BOTTOM KRM 260 PIN60 A290	1
S54	G00322489 K	OUTER STOPRING 125x5	2	B04	G00331007 k	O-RING 242 X 4 70 SHORE	1
S55	G00322482 K	LIFTRING Ø 112 X 5 MB	1	B05	75419025 K	COUPLING SET R25	1

### Notes

See 015BRA16 for cradle and bracket spare parts.

## Seal kit complete

75420187	Consists of all packsets with packset grease	
	and O-rings	

The inner stopring is pre-mounted in the grooves on spare stages and pistons. Therefore, when ordering new tubes, it is not required to order stoprings separately.

For repair instructions see: CYL-0034. Serial no. is located on type plate and near type plate support.