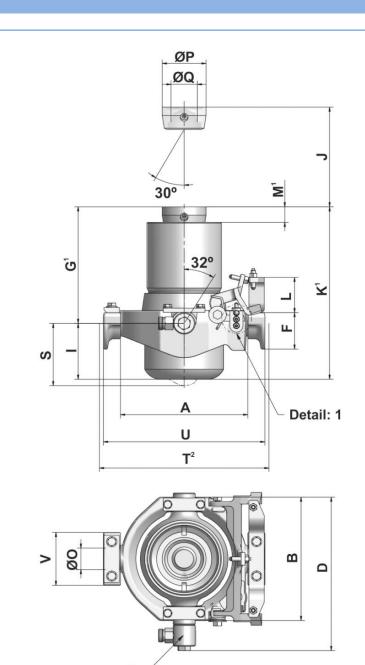
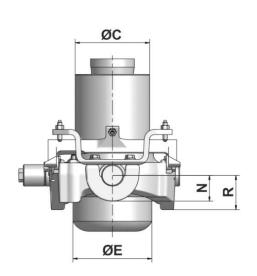
# **KR-series - Underbody cylinder**

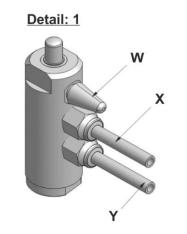
KRM 145-6-1605-152-G0354-HC

15 ton

Tipping weight







Α 290 mm В 286 mm С 170  $\mathsf{mm}$ D 359 mm Е 180 mm F 85 mm G<sup>1</sup> 354 mm Η 130 1605 mm  $K^1$ 484 mm 82 L mm  $M^1$ 67  $\mathsf{mm}$ Ν 60 mm 0 50 mm Ρ 100 mm Q 60 mm R 80  $\mathsf{mm}$ S 145 mm  $T^2$ 369 mm U 368 mm V 124 mm W Exhaust

- To tipping valve Χ "TIP" (connection for pneumatic line 6x1)
- From air control Υ (connection for pneumatic line 6x1)
- Swivelling pressure Ζ connection for tube Ø20 mm

- 1 Including 20 [-5; +30] mm pull out
- <sup>2</sup> Crossbeam distance 369 [-0.5; +1] mm

3D model is available on request

### **Specifications**

Max. working pressure	300 bar	Max. pump flow (with KO)	40	40 L/min Cradle type			type	Cradle type 2					
Total weight	96 kg	Max. pump flow (without KO)			29 L/min			Knock off type			Pneumatic		
Working volume	14 L	Resulting tipping time (with KO)			sec	• •							
Total volume	15 L	Resulting tipping time (without KO)			29 sec					14	0.11		
Max. cyl. load (start tipping)	175 kN	Allowable lowering time 21 sec								KO: Hyva knock off			
		Extension	1	2	3	4	5	6	7	8	9	Total	
		Effective diameter [mm]	145	125	107	090	074	058				•	
		Stroke <sup>1</sup> [mm]	268	275	266	257	269	269				1605	

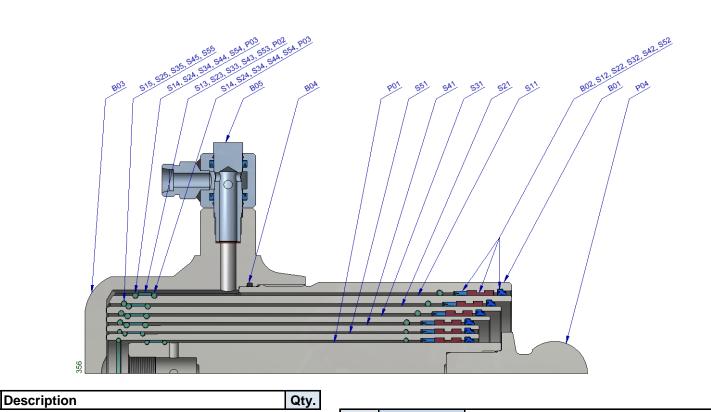
#### **Technical notes**

• This cylinder is a lifting device only. • It should not be used as a structural member and should not be subjected to side loads. • Tipping valve must have a pressure relief at the cylinder port set not higher than max. working pressure. • Maximum angle of rotation during operation is 32 deg. • Working pressure depends on the application, but must never exceed the maximum working pressure stated. • Working temperature range is between -40°C and +80°C. • Max. duration of extension is 0.5 hours (excluded hard chromed stages). • Cylinder is painted black (RAL9005) with a thickness conforming to the 480 hours neutral salt spray test as per ISO 9227 (ISO10289, rating 9).

#### **Related documentation**

Bracket options: 015BRA16 Mounting instructions: CYL-0024 Oil specifications: OIL-0011





S41   75933681   STAGE 090-368-K64-HC   1		-4-5-		
P02   75018552 K   SLIDER 58x12   1   S43   75018550 K   SLIDER 90x12   1   S43   750224625 K   GO32224452 K   GO32224452 K   GO32224452 K   GO32224535 K   GO3222457 K   GO322457 K   GO32			S41 75933681 STAGE 090-368-K64-HC	1
P03   G03224421 K   OUTER STOPRING 58x4   P04   75024160 K   SPHERE THREAD Ø60   1   S45   G03224655 K   OUTER STOPRING 90x5   2   S45   G03224536 K   LIFTRING Ø 78 X 4 MB   1   1	P01 76013681 PISTON 058-368-HC	1	S42 75412090 K PACKSET 090 KRA/KRM	1
P04   75024160 K   SPHERE THREAD Ø60	P02 75018552 K SLIDER 58x12	1	S43 75018550 K   SLIDER 90x12	1
S31   75943781   STAGE 107-378-K73-HC   1	P03 G03224421 K OUTER STOPRING 58x4	2	S44 G03224655 K OUTER STOPRING 90x5	2
S32   75412107 K   PACKSET 107 KRA/KRM   1   1   1   1   1   1   1   1   1	P04 75024160 K SPHERE THREAD Ø60	1	S45 G03224535 K LIFTRING Ø 78 X 4 MB	1
S32   75412107 K   PACKSET 107 KRA/KRM   1   1   1   1   1   1   1   1   1				
S33   75018549 K   SLIDER 107x12   1   1   1   1   1   1   1   1   1			S31 75943781 STAGE 107-378-K73-HC	1
S34   G00322477 K   OUTER STOPRING 107x5   2   2   2   2   2   2   2   2   2			S32 75412107 K PACKSET 107 KRA/KRM	1
S35   G00322471 K   LIFTRING Ø 95 X 5 MB   1			S33 75018549 K   SLIDER 107x12	1
S21   75953881   STAGE 125-388-K73-HC   1			S34 G00322477 K OUTER STOPRING 107x5	2
S22   75412125 K   PACKSET 125 KRA/KRM   1   S23   75018437 K   SLIDER 125x12   1   1   1   1   1   1   1   1   1			S35 G00322471 K LIFTRING Ø 95 X 5 MB	1
S22   75412125 K   PACKSET 125 KRA/KRM   1   S23   75018437 K   SLIDER 125x12   1   1   1   1   1   1   1   1   1				
S23   75018437 K   SLIDER 125x12   1			S21 75953881 STAGE 125-388-K73-HC	1
S24   G00322482 K   LIFTRING Ø 112 X 5 MB			S22 75412125 K PACKSET 125 KRA/KRM	1
S25   G00322482 K   LIFTRING Ø 112 X 5 MB   1			S23 75018437 K SLIDER 125x12	1
S11   75963951   STAGE 145-395-K73-HC   1   S12   75412145 K   PACKSET 145 KRA/KRM   1   S13   75018438 K   SLIDER 145x12   1   S14   G00322498 K   S15   G03224921 K   LIFTRING Ø 130 X 5 MB   1   S52   75412074 K   PACKSET 074 KRA/KRM   1   B02   75412167 K   PACKSET 167 KRA/KRM   1   S53   75018551 K   SLIDER 74x12   1   B03   75018458 K   BASE BOTTOM KRM M165-A219-ZD50   1   S54   G00322452 K   OUTER STOPRING 74x4   2   B04   G00330967 K   O-RING 165 X 4 NBR 70 SHORE   1			S24 G00322489 K OUTER STOPRING 125x5	2
S12   75412145 K   PACKSET 145 KRA/KRM   1   1   1   1   1   1   1   1   1			S25 G00322482 K LIFTRING Ø 112 X 5 MB	1
S12   75412145 K   PACKSET 145 KRA/KRM   1   1   1   1   1   1   1   1   1		-		
S13   75018438 K   SLIDER 145x12   1   1   1   1   1   1   1   1   1			S11 75963951 STAGE 145-395-K73-HC	1
S14   G00322498 K   OUTER STOPRING 145x5   2   S15   G03224921 K   LIFTRING Ø 130 X 5 MB			S12 75412145 K PACKSET 145 KRA/KRM	1
S51         75923681         STAGE 074-368-K64-HC         1         B01         75862770         BASE 167-277-K63         1           S52         75412074 K         PACKSET 074 KRA/KRM         1         B02         75412167 K         PACKSET 167 KRA/KRM         1           S53         75018551 K         SLIDER 74x12         1         B03         75018458 K         BASE BOTTOM KRM M165-A219-ZD50         1           S54         G00322452 K         OUTER STOPRING 74x4         2         B04         G00330967 K         O-RING 165 X 4 NBR 70 SHORE         1			S13 75018438 K SLIDER 145x12	1
S51         75923681         STAGE 074-368-K64-HC         1         B01         75862770         BASE 167-277-K63         1           S52         75412074 K         PACKSET 074 KRA/KRM         1         B02         75412167 K         PACKSET 167 KRA/KRM         1           S53         75018551 K         SLIDER 74x12         1         B03         75018458 K         BASE BOTTOM KRM M165-A219-ZD50         1           S54         G00322452 K         OUTER STOPRING 74x4         2         B04         G00330967 K         O-RING 165 X 4 NBR 70 SHORE         1			S14 G00322498 K OUTER STOPRING 145x5	2
S52         75412074 K         PACKSET 074 KRA/KRM         1         B02         75412167 K         PACKSET 167 KRA/KRM         1           S53         75018551 K         SLIDER 74x12         1         B03         75018458 K         BASE BOTTOM KRM M165-A219-ZD50         1           S54         G00322452 K         OUTER STOPRING 74x4         2         B04         G00330967 K         O-RING 165 X 4 NBR 70 SHORE         1			S15 G03224921 K LIFTRING Ø 130 X 5 MB	1
S52         75412074 K         PACKSET 074 KRA/KRM         1         B02         75412167 K         PACKSET 167 KRA/KRM         1           S53         75018551 K         SLIDER 74x12         1         B03         75018458 K         BASE BOTTOM KRM M165-A219-ZD50         1           S54         G00322452 K         OUTER STOPRING 74x4         2         B04         G00330967 K         O-RING 165 X 4 NBR 70 SHORE         1				
S53         75018551 K         SLIDER 74x12         1         B03         75018458 K         BASE BOTTOM KRM M165-A219-ZD50         1           S54         G00322452 K         OUTER STOPRING 74x4         2         B04         G00330967 K         O-RING 165 X 4 NBR 70 SHORE         1	S51 75923681 STAGE 074-368-K64-HC	1	B01 75862770 BASE 167-277-K63	1
S54         G00322452 K         OUTER STOPRING 74x4         2         B04         G00330967 K         O-RING 165 X 4 NBR 70 SHORE         1	S52 75412074 K PACKSET 074 KRA/KRM	1	B02 75412167 K PACKSET 167 KRA/KRM	1
	S53 75018551 K SLIDER 74x12	1	B03 75018458 K BASE BOTTOM KRM M165-A219-ZD50	1
S55 G00322442 K LIFTRING Ø 62 X 4 MB 1 B05 75419020 K COUPLING SET R20 1		2	B04 G00330967 K O-RING 165 X 4 NBR 70 SHORE	1
	S55 G00322442 K LIFTRING Ø 62 X 4 MB	1	B05 75419020 K COUPLING SET R20	1

#### Notes

See 015BRA16 for cradle and bracket spare parts.

## Seal kit complete

Pos. Part no.

75420156	Consists of all packsets with packset grease	
	and O-rings	
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'The inner stopring is pre-mounted in the grooves on spare stages and pistons. Therefore, when ordering new tubes, it is not required to order stoprings separately.